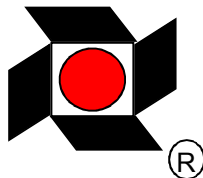


Report No.: 10-099

Re:

Date of Report: 7/1/10

Date of Revision: dna



CONTAINER-QUINN TESTING LABORATORIES, INC.

A division of H.H.Holmes Testing Laboratories, Inc.

170 Shepard Avenue, Wheeling, IL 60090

Phone: 847-537-9470 Fax: 847-537-9098

E-Mail: spowell@container-quinn.com

TEST CONDUCTED FOR: Grafcor Packaging, Inc.
121 Loomis Street
Rockford, IL 61101

Attn.: Bill Hall

ITEMS TESTED: One (1) sample RSC style corr shipper; 12-pack Wine Shipper (4 x 3); Upright Utilizing various size bottles of wine and champagne

OBJECT OF TEST: To determine the product and packaging integrity during simulated shipping, handling and warehousing tests

TEST PROCEDURE: Testing conducted in accordance with the International Safe Transit Association (ISTA) Integrity Test Procedure 3A testing, modified utilizing Repetitive Shock Vibration

FINDINGS: This package, as submitted and tested, was considered to comply with acceptance criteria. No product damage noted, no product leakage or bottle breakage
Test specifics on attached Laboratory Report Form
Client participated in the testing and evaluation

OBSERVATION: The pulp positioning inserts held up to all phases of the testing. The horizontal D/C partitions, along with the rest of the packaging, withstood all phases of the vibration testing under the various loads they were subjected to without major crush or deterioration.

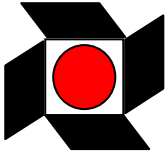
CONTAINER-QUINN TESTING LABORATORIES, INC.

APPROVED BY:

Stephen C. Powell - Laboratory Director

AS A MUTUAL PROTECTION FOR OUR CLIENTS AND OURSELVES, ALL REPORTS ARE SUBMITTED AS THE CONFIDENTIAL PROPERTY OF OUR CLIENTS, AND AUTHORIZATION FOR PUBLICATION IS RESERVED PENDING WRITTEN APPROVAL.

SAMPLES WILL BE DISPOSED OF 30 DAYS AFTER TESTING IS COMPLETED UNLESS OTHER ARRANGEMENTS ARE AGREED TO IN WRITING



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25 June 2010

Mr. William Hall
Grafcor Packaging
121 Loomis Street
Rockford, IL 61101

Bill;

Re: Upright Wine Shipper Testing

As per our testing at Container-Quinn Testing Labs, the testing of the 12-pack Wine Shipper, utilizing various size bottles of wine and champagne, was considered a complete success. The packaging was submitted to ISTA 3A testing, modified with repetitive shock vibration. The package tested passed all phases of testing with no leakage or breakage of the product. The pulp positioning inserts held up to all phases of the testing. The horizontal D/C partitions, along with the rest of the packaging, withstood all phases of the vibration testing under the various loads they were subjected to.

In the authors opinion, this testing, in comparison to the other wine shippers we have tested in the past, was the most successful.

Sincerely

Stephen C. Powell
Lab Director
Container-Quinn Testing Laboratories, Inc.