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Chunghwa Picture Tubes, Ltd.

Product Specification

To : **Samrterglass**

Date : 160629

TFT LCD

CLAA080XA12LE

ACCEPTED BY : (V1.0)

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| Doc.No: | SPEC_CLAA080XA12LE_V1.0_Samrterglass_160629 | Issue Date: | 2013.08.05 |
|---------|---|-------------|------------|

REVISION STATUS

| Revision Notice | Description | Page | Rev. Date |
|-----------------|----------------|------|------------|
| 1.0 | Final Revision | -- | 2013/09/05 |
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1. OVERVIEW

CLAA080XA12 LE is 8" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit and LED backlight. By applying 1024x768 images are displayed on the 8" diagonal screen. Display 16.2M colors by R.G.B signal input.

General specification are summarized in the following table:

| ITEM | SPECIFICATION |
|---------------------------------|----------------------------|
| Display Area (mm) | 162.048(W) x 121.536(H) |
| Number of Pixels | 1024(H) x 3 (RGB) x 768(V) |
| Pixel Pitch (mm) | 0.15825(W) x 0.15825(H) |
| Color Pixel Arrangement | RGB vertical stripe |
| Display Mode | Normally white |
| Number of Colors | 16.2M |
| Viewing Direction | 4:30 o'clock |
| Brightness (cd/m ²) | 300nit(typ) |
| Response Time (ms) | 20ms(typ.) |
| NTSC | 50%(typ.) |
| Contrast Ratio | 700:1(typ)/500:1(min) |
| Viewing Angle (CR ≥ 10) | 140degree (Horizontal.) |
| | 140degree (Vertical) |
| Power Consumption (W) | 2.21W(Typ) |
| Interface connection | LVDS |
| Module Size (mm) | 183(W) x 141(H) x 3.4(D) |
| Module Weight (g) | 170(TYP) |
| Backlight Unit | LED |
| Surface Treatment | Hard coating |

2. ABSOLUTE MAXIMUM RATINGS

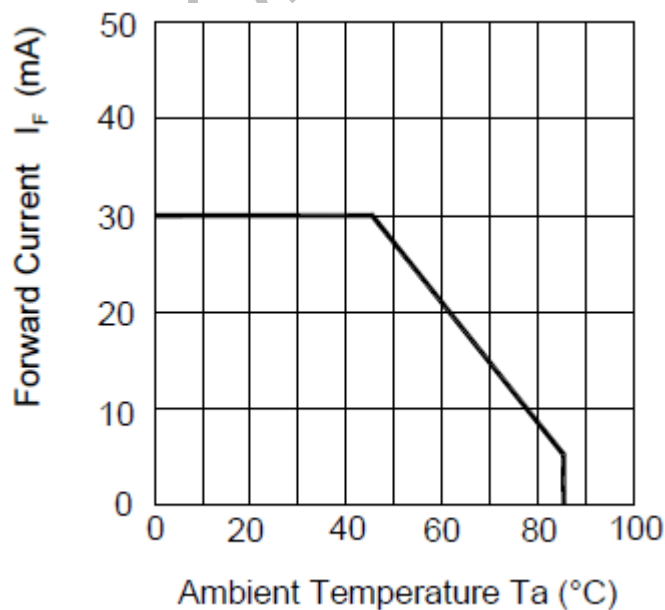
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

| Item | Symbol | Min. | Max. | Unit | Note |
|---------------------------------|---|------|------|------|----------|
| Digital Supply Voltage | VDD VDD_LVDS | -0.3 | 5 | V | |
| Analog Supply Voltage | AVDD | -0.5 | 15 | V | |
| Gate On Voltage | VGH | -0.3 | 40 | V | |
| Gate Off Voltage | VGL | -20 | 0.3 | V | |
| Gate On-Gate Off Voltage | VGH-VGL | -0.3 | 40 | V | |
| Signal Input Voltage | NIND0 ~ NIND3 PIND0 ~ PIND3 NINC,PINC | -0.5 | 5 | V | |
| Forward Current (per LED) | I _f | - | 30 | mA | |
| Reverse Voltage (per LED) | VR | - | 5 | V | |
| Pulse forward current (per LED) | I _{fp} | - | 100 | mA | Note 1、2 |
| Operating temperature | Topa | -10 | 50 | °C | Note3 |
| Storage temperature | Tstg | -20 | 60 | °C | Note3 |

Note1 : I_{fp} Conditions : Pulse Width ≤ 10msec ; Duty ≤ 1/10

Note2 : perating must under the condition as below drawing.

(Ambient Temperature /Allowable Forward Current) Each LED .



Note3: If users use the product out off the environmental operation range (temperature and humidity) , it will have visual quality concerns.

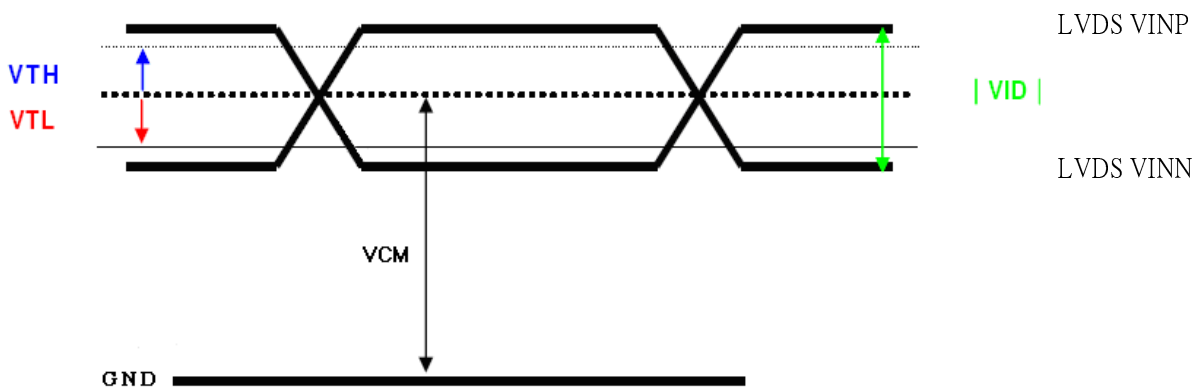
3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD

Ta=25°C

| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|--------------------------------------|-----------------|-------------------|-----|-------------------------|------|-------------------|
| Digital Power Supply Voltage For LCD | VDD VDD_LVDS | 3 | 3.3 | 3.6 | V | |
| Logic Input Voltage (LVDS:IN+,IN-) | VCM | $\frac{ VID }{2}$ | - | $2.4 - \frac{ VID }{2}$ | V | Note1 |
| | VID | 200 | - | 600 | mV | Note1 |
| | VTH | - | - | 100 | mV | VCM=1.2V Note1 |
| | VTL | -100 | - | - | mV | |
| Analog Power Supply Voltage | AVDD | 9.4 | 9.6 | 9.8 | V | |
| Gate On Power Supply Voltage | VGH | 17 | 18 | 19 | V | |
| Gate Off Power Supply Voltage | VGL | -6.6 | -6 | -5.4 | V | |
| Common Power Supply Voltage | VCOM | 3.7 | 3.9 | 4.1 | V | Note2 |

【Note1】 LVDS signal



【Note2】 Please adjust VCOM to make the flicker level be minimum.

3.2 TFT-LCD Current Consumption

| ITEM | SYMBOL | Condition | MIN | TYPE | MAX | UNIT | NOTE |
|-------------------------|--------|-------------|-----|------|-----|------|-------|
| Gate on power current | IVGH | VGH = 18V | - | 0.5 | 1 | mA | Note1 |
| Gate off power current | IVGL | VGL = -6V | - | 0.5 | 1 | mA | Note1 |
| Digital power current | IVDD | VDD = 3.3V | - | 38 | 45 | mA | Note1 |
| Analog power current | IAVDD | AVDD = 9.6V | - | 26 | 37 | mA | Note1 |
| Total Power Consumption | PC | | - | 387 | 528 | mW | Note1 |

Note1: Typical: Under 256 gray pattern
Maximum: Under black pattern



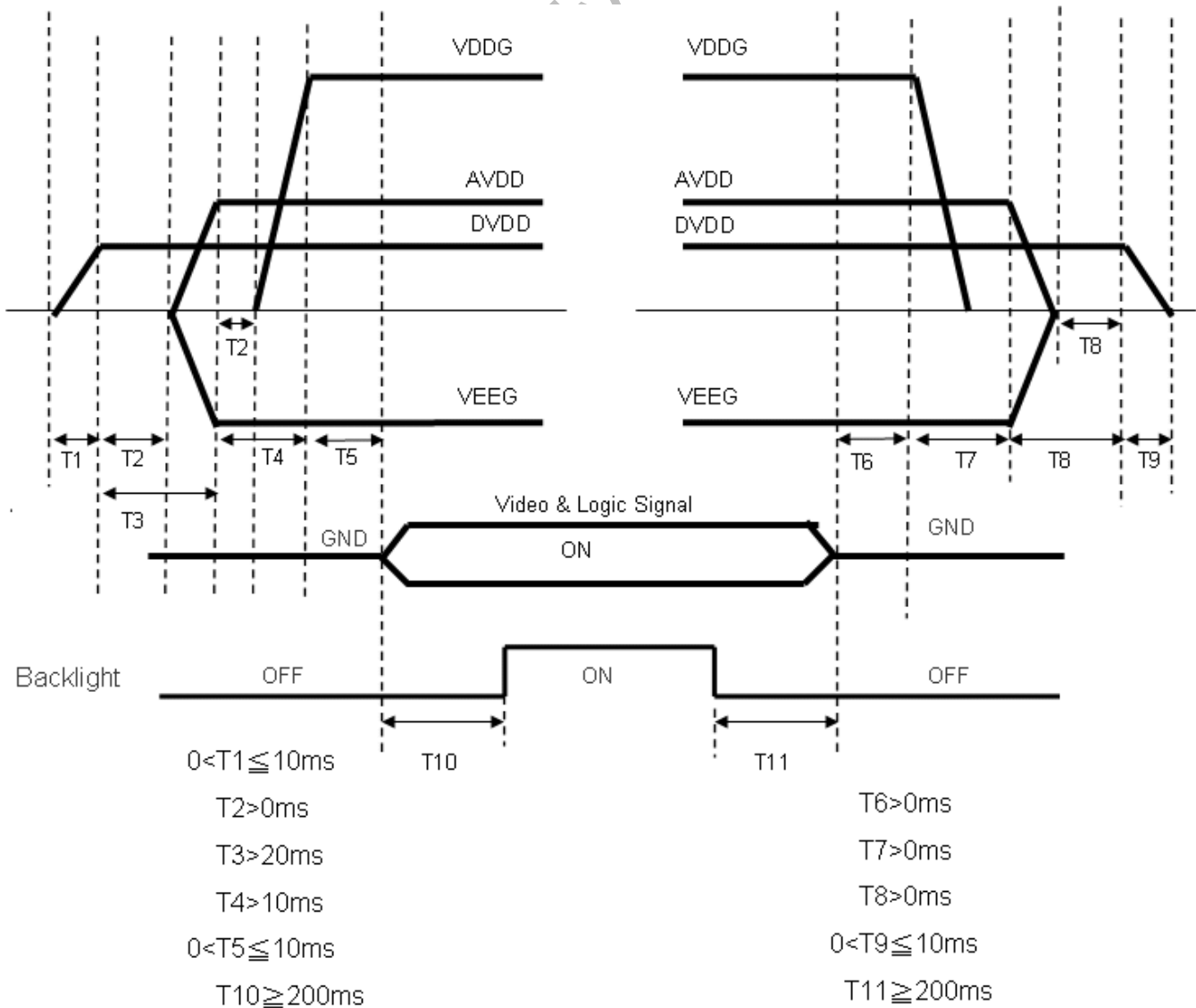
256 gray pattern



Black Pattern

3.3 Power · Signal sequence

Power On : VDD → AVDD/VGL → VGH → Video & Logic Signal → Backlight
Power Off : Backlight → Video & Logic Signal → VGH → AVDD/VGL → VDD



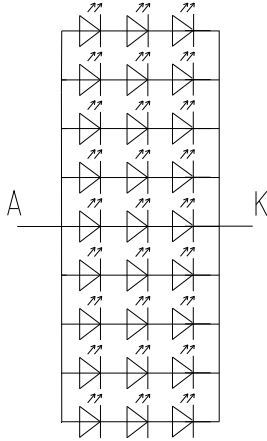
3.4 Backlight

Ta=25°C

| ITEM | SYMBOL | CONDITIONS | MIN | TYP | MAX | UNIT | NOTE |
|-------------------|--------|--------------------------|-------|-------|-------|------|------|
| LED current | IL | Ta=25°C (20mA/serise) | -- | 180 | -- | mA | |
| LED voltage | VL | Ta=25°C (20mA/serise) | 8.55 | 9.6 | 10.65 | V | |
| Power consumption | WL | Ta=25°C (20mA/serise) | -- | 1.728 | -- | W | |
| LED Lifetime | - | Ta=25°C IF=20mA | 20000 | | | Hr | |

Remarks :

*1)LED Circuit Diagram



*2) A : Anode(+) · K : Cathode(-)

*3) Suggestion: Using the constant current control to avoid the leakage light and brightness quality issue.

*4) Definition of Led lifetime : Luminance < Initial luminance 50%.

4. INTERFACE CONNECTION

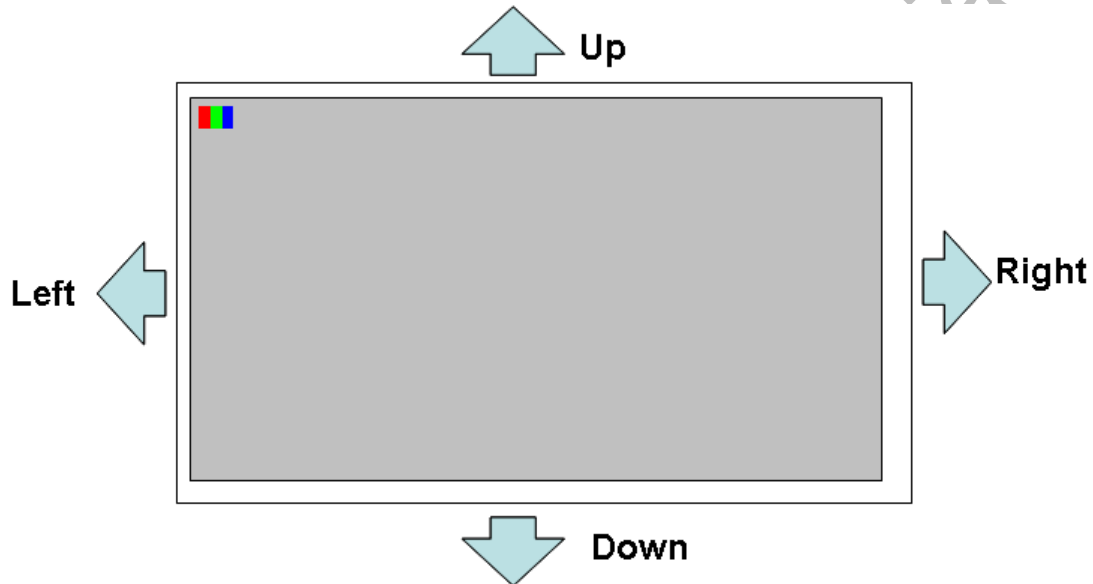
4.1 CN1 (Input Signal)

| PIN NO | SYMBOL | DESCRIPTION |
|--------|--------|---|
| 1 | VCOM | Common voltage |
| 2 | VDD | Digital power |
| 3 | VDD | Digital power |
| 4 | NC | Not connect |
| 5 | GRB | Global reset pin. Active low to enter reset state. Suggest to connecting with an RC reset circuit for stability. Normally pull high. (R=10KΩ · C=0.1μF) |
| 6 | STBYB | Standby mode, normally pull high STBYB="1", normal operation STBYB="0", timing control, source driver will turn off, all output are high-Z |
| 7 | GND | Digital ground |
| 8 | NIND0 | Negative LVDS differential data inputs |
| 9 | PIND0 | Positive LVDS differential data inputs |
| 10 | GND | Digital ground |
| 11 | NIND1 | Negative LVDS differential data inputs |
| 12 | PIND1 | Positive LVDS differential data inputs |
| 13 | GND | Digital ground |
| 14 | NIND2 | Negative LVDS differential data inputs |
| 15 | PIND2 | Positive LVDS differential data inputs |
| 16 | GND | Digital ground |
| 17 | NINC | Negative LVDS differential clock inputs |
| 18 | PINC | Positive LVDS differential clock inputs |
| 19 | GND | Digital ground |
| 20 | NIND3 | Negative LVDS differential data inputs |
| 21 | PIND3 | Positive LVDS differential data inputs |
| 22 | GND | Digital ground |
| 23 | NC | Not connect |
| 24 | NC | Not connect |
| 25 | GND | Digital ground |
| 26 | NC | Not connect |
| 27 | NC | Not connect |
| 28 | SELB | 6-bit/8-bit input select SELB = L , 8-bit ; SELB = H , 6-bit |
| 29 | AVDD | Analog power |
| 30 | GND | Digital ground |
| 31 | VLED- | LED Cathode |
| 32 | VLED- | LED Cathode |
| 33 | SHLR | Left or right display control |
| 34 | UPDN | Up / down display control |
| 35 | VGL | Negative power for TFT |
| 36 | NC | Not connect |
| 37 | NC | Not connect |
| 38 | VGH | Positive power for TFT |
| 39 | VLED+ | LED Anode |
| 40 | VLED+ | LED Anode |

Remarks :

- 1) Mating connector : 089N40-000100-G2-R (STARCONN)
- 2) UPDN and SHLR control function

| UPDN | SHLR | FUNCTION |
|------|------|---|
| 0 | 1 | Normal display |
| 0 | 0 | Inverse Left and Right |
| 1 | 1 | Inverse Up and Down |
| 1 | 0 | Inverse Left and Right Inverse Up and Down |



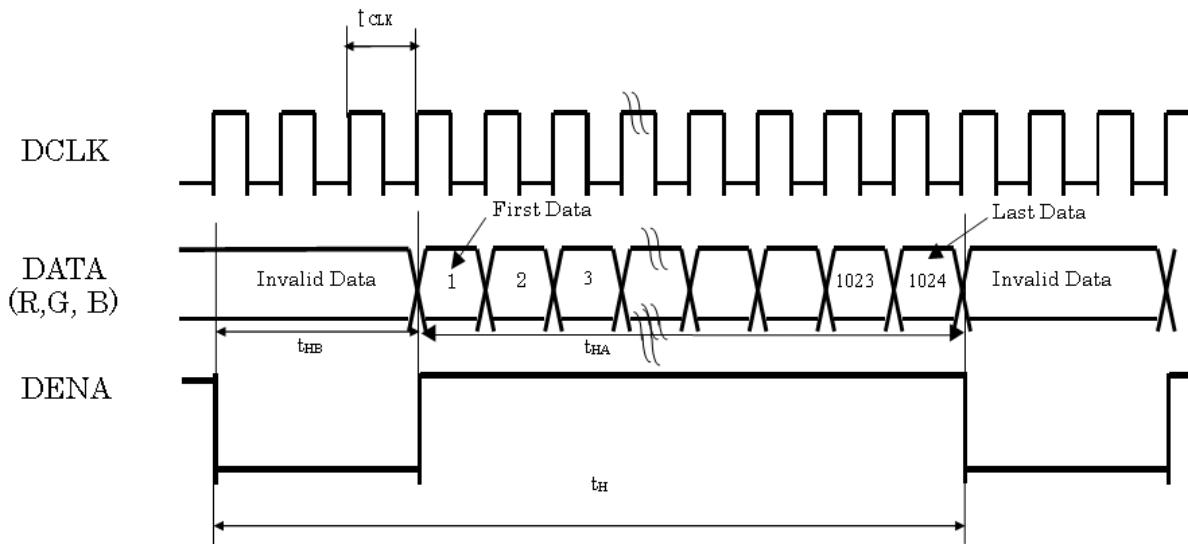
5. INPUT SIGNAL(DE ONLY MODE)

5.1 Timing Specification

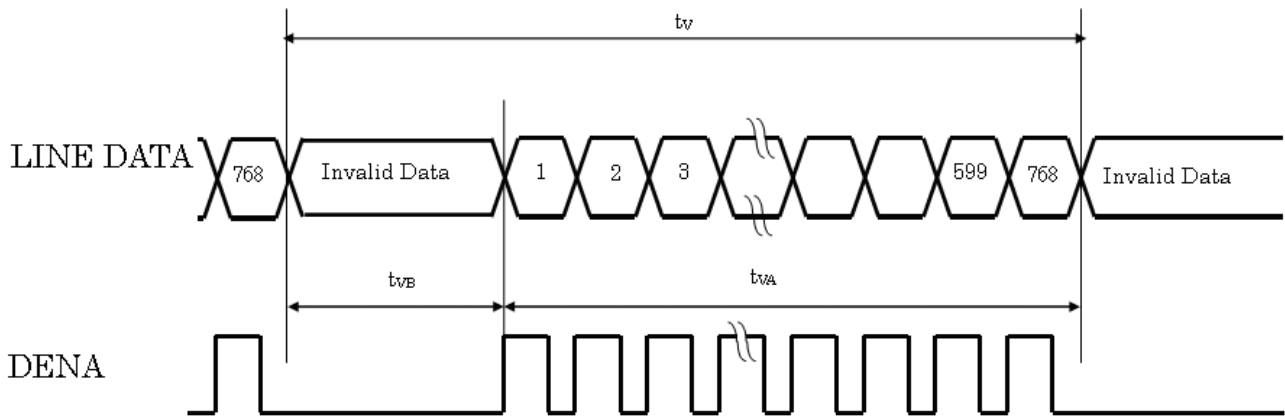
| ITEM | | SYMBOL | MIN | TYP | MAX | UNIT | |
|---|---------------|---------------------------|-----------------|------|------|------|----------------|
| LVDS input signal sequence | CLK Frequency | tclk | 58 | 65 | 71 | MHz | |
| LCD input signal sequence (Input LVDS Transmitter) | Horizontal | Horizontal total Time | t _H | 1324 | 1344 | 1350 | tCLK |
| | | Horizontal effective Time | t _{HA} | 1024 | | | tCLK |
| | | Horizontal Blank Time | t _{HB} | 300 | 320 | 326 | tCLK |
| | Vertical | Vertical total Time | t _V | 796 | 806 | 810 | t _H |
| | | Vertical effective Time | t _{VA} | 768 | | | t _H |
| | | Vertical Blank Time | t _{VB} | 28 | 38 | 42 | t _H |

5.2 Timing sequence(Timing chart)

5.2.1 Horizontal Timing Sequence

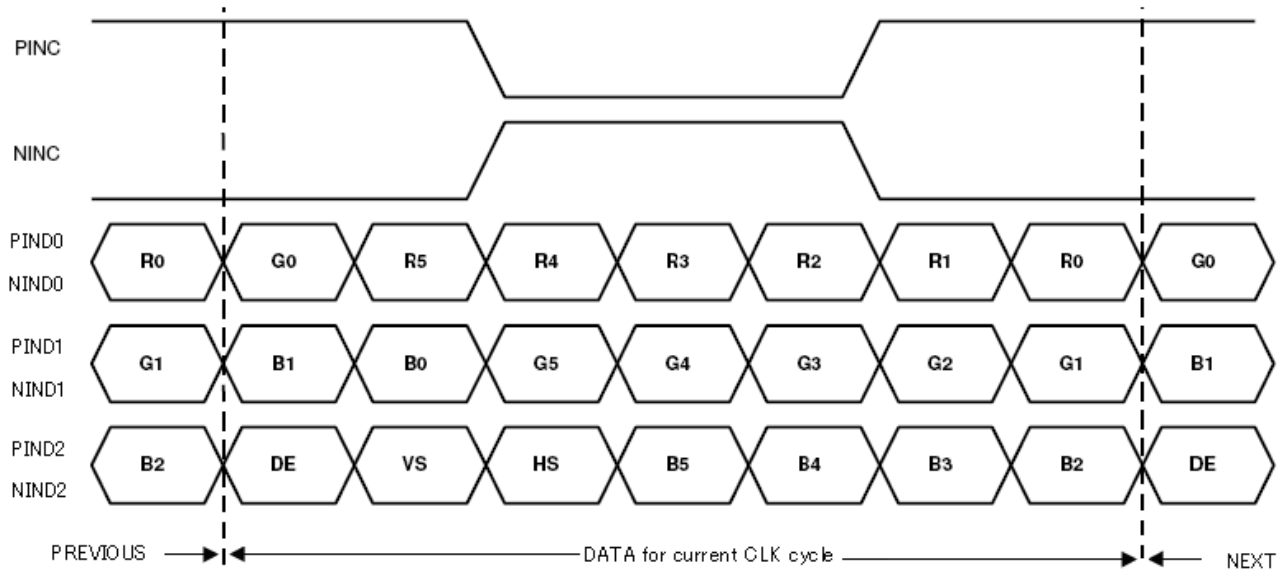


5.2.2 Vertical Timing Sequence

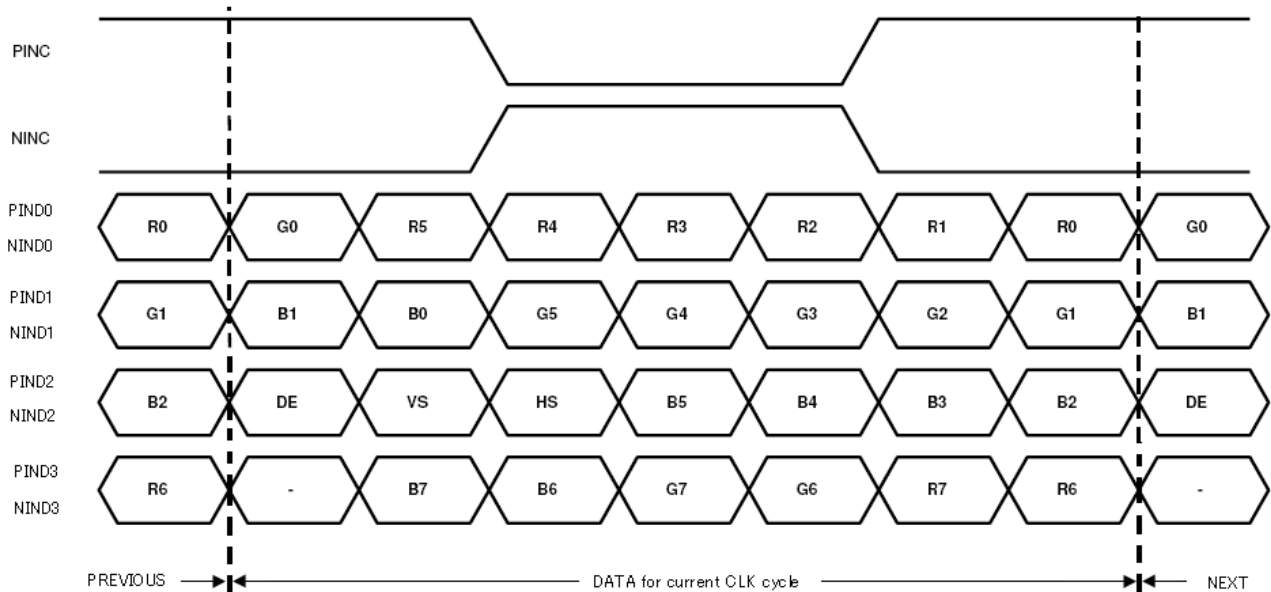


5.2.3 LVDS Input Data mapping

6 Bit LVDS input



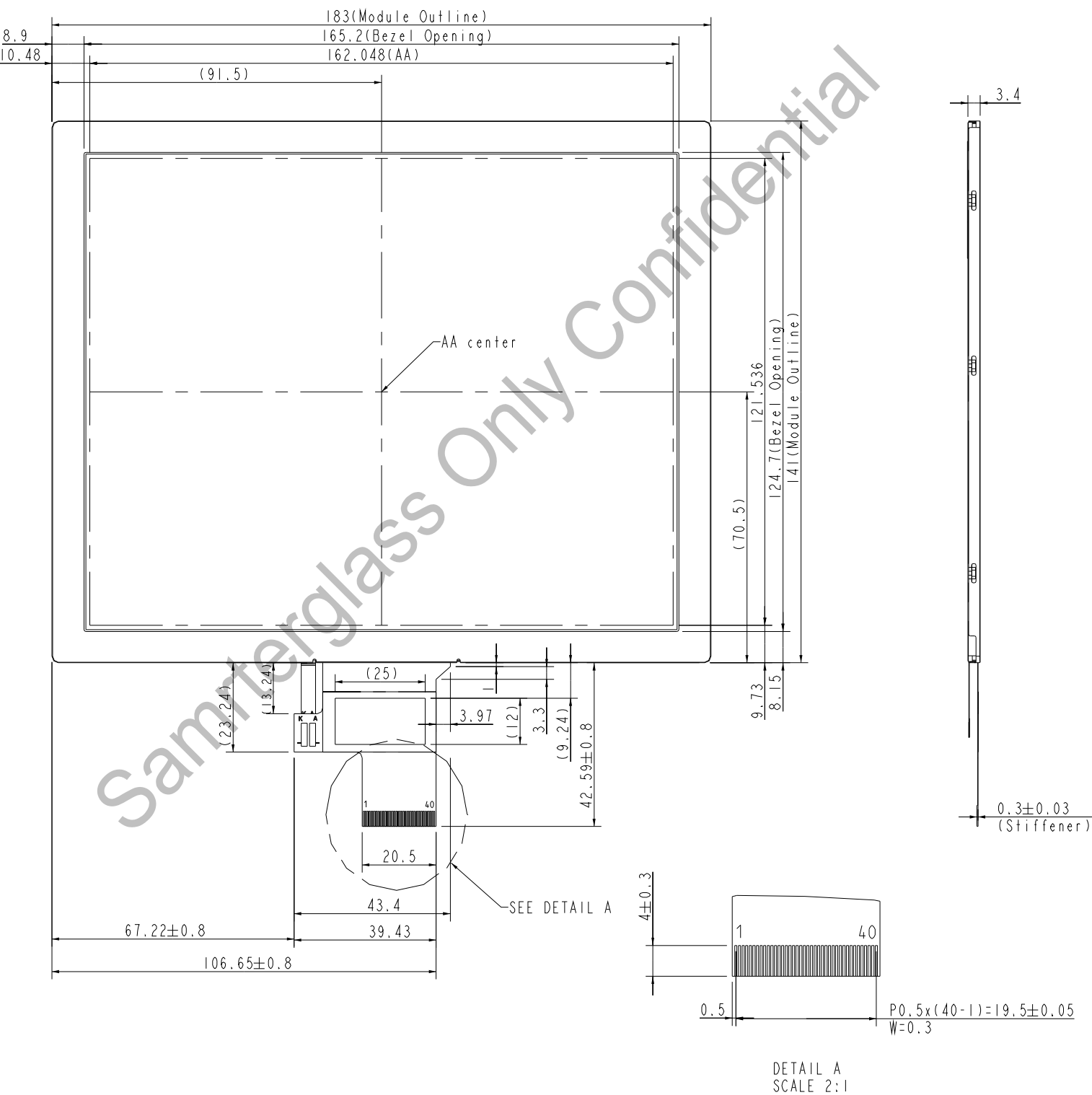
8 Bit LVDS input



6. MECHANICAL DIMENSION

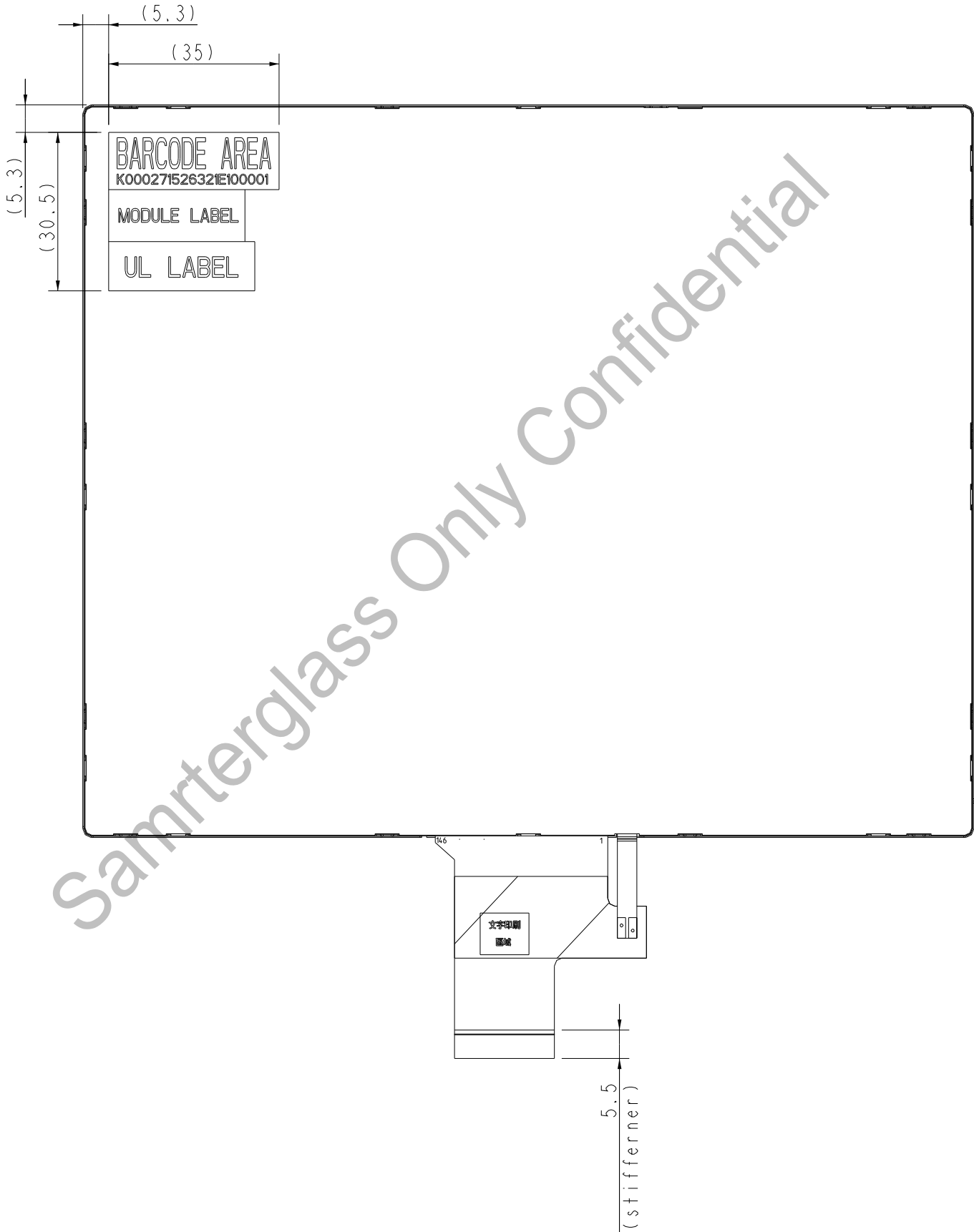
6.1 Front Side

[Unit : mm]



6.2 Rear Side

[Unit : mm]



Remark : General tolerance $\pm 0.3\text{mm}$

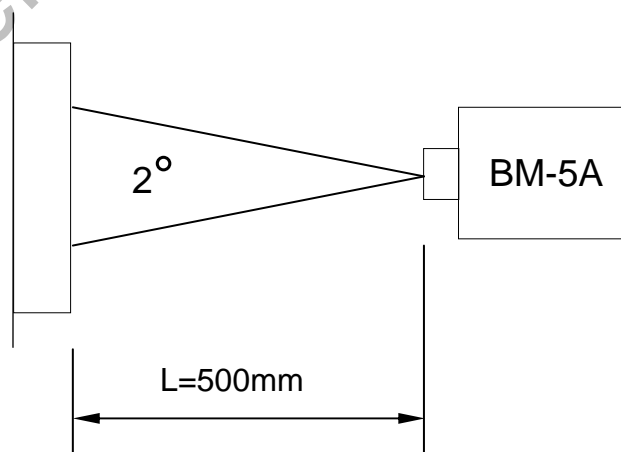
7. OPTICAL CHARACTERISTICS

(Use CPT LED BL)

Ta = 25°C, VCC=3.3V

| ITEM | SYMBOL | CONDITIONS | MIN | TYP | MAX | UNIT | NOTE | |
|----------------------------------|--------|------------|--------------------|----------------|----------------|-------------------|---------|------|
| Constrast Ratio | CR | Point-5 | 500 | 700 | | -- | 1, 2, 3 | |
| Luminance(CEN) | Lw | Point-5 | 240 | 300 | | cd/m ² | 1, 3 | |
| Luminance Uniformity | ΔL | | 70 | 75 | | % | 1, 3 | |
| Response Time (White - Black) | Tr +Tf | Point-5 | - | 20 | 40 | ms | 1, 3, 5 | |
| NTSC | - | Point-5 | 45 | 50 | - | % | 1, 3 | |
| Viewing Angle | Left | Deg. | CR ≥ 10 Point-5 | 60 | 70 | -- | ° | 1, 4 |
| | Right | Deg. | | 60 | 70 | -- | ° | 1, 4 |
| | Upper | Deg. | | 60 | 70 | -- | ° | 1, 4 |
| | Lower | Deg. | | 60 | 70 | -- | ° | 1, 4 |
| MDL Chromaticity | White | Wx Wy | Point-5 | 0.273 0.289 | 0.313 0.329 | 0.353 0.369 | -- | 1, 3 |
| | Red | Rx Ry | | 0.556 0.296 | 0.596 0.336 | 0.636 0.376 | | |
| | Green | Gx Gy | | 0.302 0.544 | 0.342 0.584 | 0.382 0.624 | | |
| | Blue | Bx By | | 0.123 0.068 | 0.163 0.108 | 0.203 0.148 | | |

Note1: Measure condition : 25°C ± 2°C · 60 ± 10%RH · under 10 Lux in the dark room. BM-5A (TOPCON) · viewing angle 2° · IL=180 mA (Backlight current) · measurement after lighting on 10 mins.



Note2: Definition of contrast ratio :

$$\text{Contrast Ratio (CR)} = (\text{White}) \text{ Luminance of ON} \div (\text{Black}) \text{ Luminance of OFF}$$

Note3: Definition of luminance : Measure white luminance on the point 5 as figure.6-1

Definition of Luminance Uniformity: Measure white luminance on the point1~9 as figure.6-1

$$\Delta L = [L(\text{MIN})/L(\text{MAX})] \times 100$$

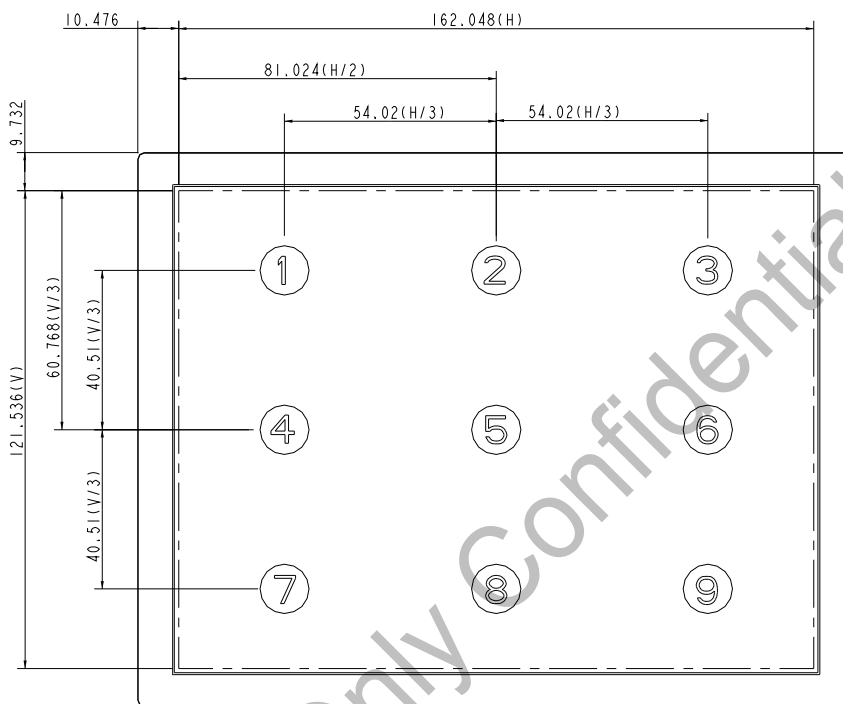


Fig.7-1 Measuring point

Note 4: Definition of Viewing Angle(θ, ψ), refer to Fig.7-2 as below :

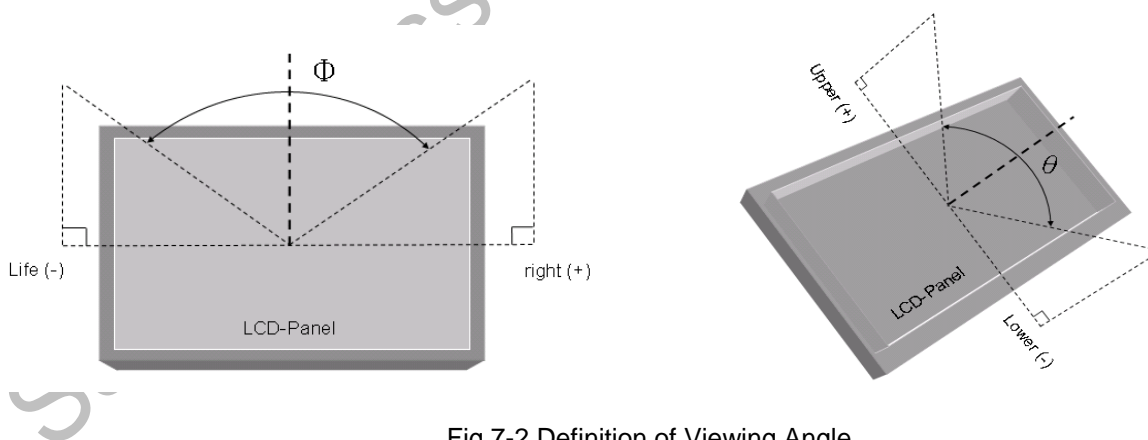


Fig.7-2 Definition of Viewing Angle

Note5: Definition of Response Time.(White-Black)

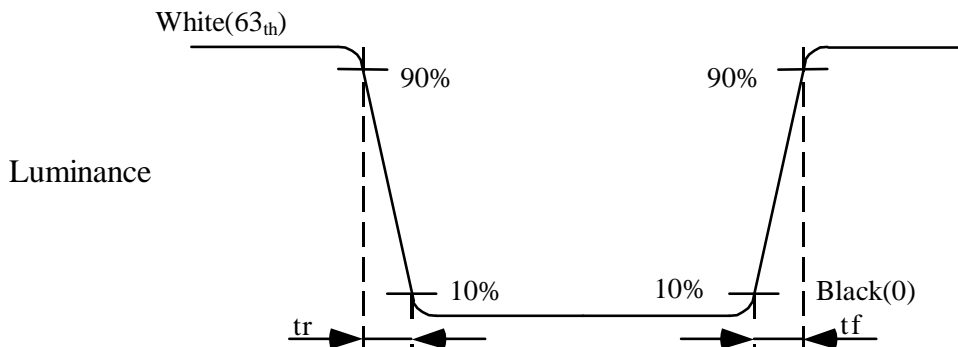


Fig.7-3 Definition of Response Time(White-Black)

8. RELIABILITY TEST

8.1. Temperature and humidity

| TEST ITEMS | CONDITIONS | NOTE |
|--|---|-------------------------------|
| High Temperature Operation | 50°C ;240hrs | |
| High Temperature Storage | 60°C ; 240hrs | |
| High Temperature High Humidity Operation | 40°C ; 90%RH ;240hrs | No condensation |
| Low Temperature Operation | -10°C ; 240hrs | Backlight unit always turn on |
| Low Temperature Storage | -20°C ; 240hrs | |
| Thermal Shock | -20°C (0.5hr) ~ 60°C (0.5hr) ; 100 Cycles | |
| Image Sticking | 25°C ; 4hrs | |
| MTFB | 20000Hrs | |

Note :

Condition of Image Sticking test : 25 °C ± 2 °C

Operation with test pattern sustained for 24 hrs, then change to gray pattern immediately.

After 5 mins, the mura must be disappeared completely .

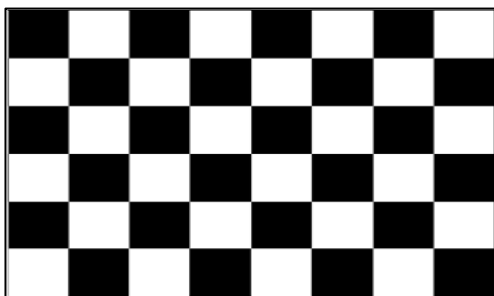
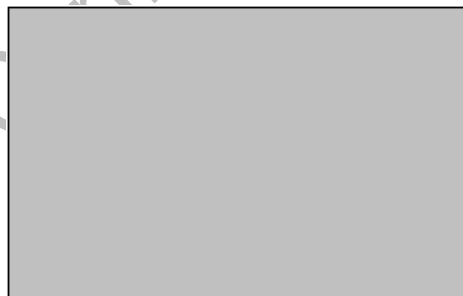


Image sticking pattern



mid-gray pattern

8.2. Shock and Vibration

| TEST ITEMS | CONDITIONS |
|------------------------------|---|
| Shock (Non-operation) | <ul style="list-style-type: none"> ● Shock level: 980m/s²(equal to 100G). ● Waveform: half sinusoidal wave,6ms. ● Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of three shock inputs. |
| Vibration (Non-operation) | <ul style="list-style-type: none"> ● Frequency range:8~33.3Hz ● Stoke : 1.3 mm ● Vibration: sinusoidal wave, perpendicular axis(x, z axis: 2Hrs y axis: 4Hrs). ● Sweep: 2.9G,33.3 Hz -400 Hz ● Cycle: 15 min |

8.3 Electrostatic Discharge

| TEST ITEM | CONDITIONS | Note |
|-----------|---|------|
| ESD | 150pF , 330Ω , ±8kV&±15kV air& contact test | 1 |
| | 200pF , 0Ω , ±200V contact test | 2 |

Note: Measure

1: LCD glass and metal bezel

2: IF connector pins

8.4. Judgment standard

The judgment of the above test should be made as follow:

Pass: Normal display image and no line defect.

Partial transformation of the module parts should be ignored.

Fail: No display image, function NG, or line defects.

9. WARRANTY

9.1 The period is within 12 months since the date of shipping out under normal using and storage conditions.

9.2 The warranty will be avoided in case of defect induced by customer

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