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Chunghwa Picture Tubes, Ltd. Product Specification

To :

Date :

TFT LCD
CLAA080WK05 XN

ACCEPTED BY : (V0.4)

APPROVED BY	CHECKED BY	PREPARED BY

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1. OVERVIEW

CLAA080WK05 XN is 8" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs ,control circuit and LED backlight. By applying 1280×720 images are displayed on the 8" diagonal screen. Display 16.7M colors by R.G.B signal input.

General specification are summarized in the following table:

ITEM	SPECIFICATION			
Display Area (mm)	177.024(H)×99.576(V)			
Number of Pixels	1280(H) × 3 (RGB) × 720(V)			
Pixel Pitch (mm)	0.1383(W) x 0.1383(H)			
Color Pixel Arrangement	RGB vertical stripe			
Display Mode	Normally Black			
Number of Colors	16.7M (6bit+2bit HiFRC)			
Brightness (cd/m ²)	500(typ)			
Response Time (ms)	25(typ)			
Contrast Ratio	900:1(typ)			
Optimum Viewing Direction	Full			
Viewing Angle (CR ≥ 10)	170 degree (Horizontal)			
	170 degree (Vertical)			
Power Consumption (W)	5.184 W(typ.)(B/L) , 0.825W(typ.)(LCD)			
Interface connection	LVDS			
Module Size (mm) –(with tape)		Min.	Typ.	Max
	Horizontal (H)	189.7	190	190.3
	Vertical (V)	119.7	120	120.3
	Depth (D) (W/O FPC)	5.7	6	6.3
Module Weight (g)	TBD (typ.)			
Backlight Unit	LED			
Surface Treatment	AG 25%,Hardness :3H			

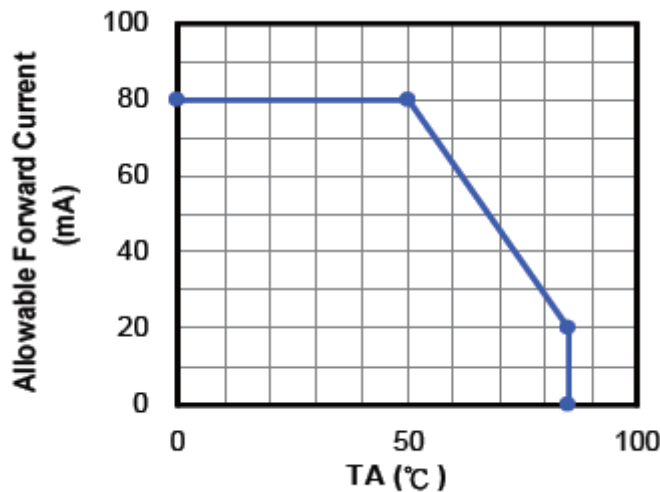
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The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage For LED	VDD	-0.3	4.96	V	
Analog Supply Voltage	VDD	-0.5	4.8	V	
Gate On Voltage	VGH	-0.3	40	V	
Gate Off Voltage	V L	-0	0	V	
Gate n-Gate Off Voltage	GH-V L	-0		V	
Operation Temperature			7	°C	Note1
Storage Temperature			80		Note1
Forward Current (per LED)	I _f				
Reverse current (per LED)	I _r		40	mA	Note2

Note 1] If users use the product out of the environmental temperature range (temperature and humidity), it will have visual quality concerns.

Note 2] Operate maximum under the conditions as below drawing.
(Ambient temperature / Allowable Forward Current) Each LED.



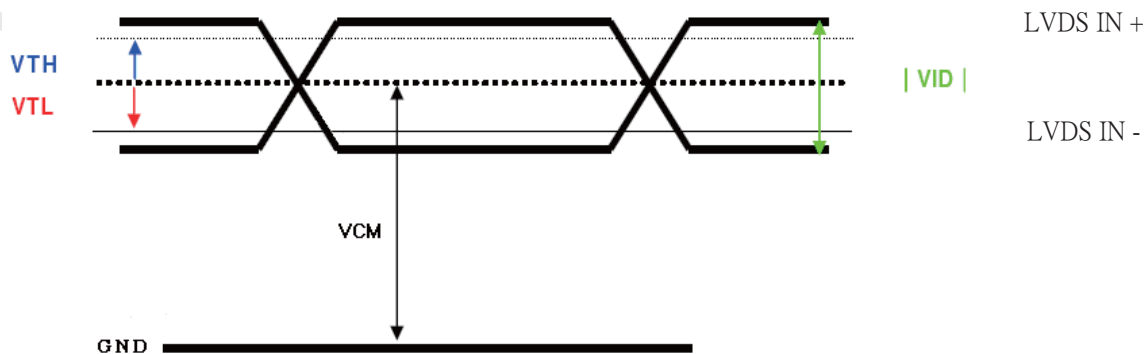
3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD

Ta=25°C

ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Digital Power Supply Voltage For LCD	DVDD	3	3.3	3.6	V	
Logic Input Voltage (LVDS:IN+,IN-)	VCM	$\frac{ VID }{2}$	-	$2.4 - \frac{ VID }{2}$	V	Note1
	VID	200	-	600	mV	Note1
	VTH	-	-	100	mV	VCM=1.2V
	VTL	-100	-	-	mV	Note1
Logic Input Voltage	VIH	0.7*DVDD	-	DVDD	V	
	VIL	GND	-	0.3*DVDD	V	
1 Data time	UI	-	tclk*1/7	-	tclk	Note3
LVDS clock to data skew	tskew	-	-	300	ps	Note3
input data eye width	teyew	1403	-	-	ps	Note3
Analog Power Supply Voltage	AVDD	12.2	12.4	12.6	V	
Gate On Power Supply Voltage	VGH	21	22	23	V	
Gate Off Power Supply Voltage	VGL	-6.6	-6	-5.4	V	
GAMMA Voltage1	V1		12.042		V	Note2
GAMMA Voltage 2	V2		10.858		V	Note2
GAMMA Voltage 3	V3		9.535		V	Note2
GAMMA Voltage 4	V4		8.843		V	Note2
GAMMA Voltage 5	V5		8.261		V	Note2
GAMMA Voltage 6	V6		6.952		V	Note2
GAMMA Voltage 7	V7		6.871		V	Note2
GAMMA Voltage 8	V8		5.875		V	Note2
GAMMA Voltage 9	V9		5.775		V	Note2
GAMMA Voltage 10	V10		4.367		V	Note2
GAMMA Voltage 11	V11		3.797		V	Note2
GAMMA Voltage 12	V12		3.076		V	Note2
GAMMA Voltage 13	V13		1.743		V	Note2
GAMMA Voltage 14	V14		0.238		V	Note2

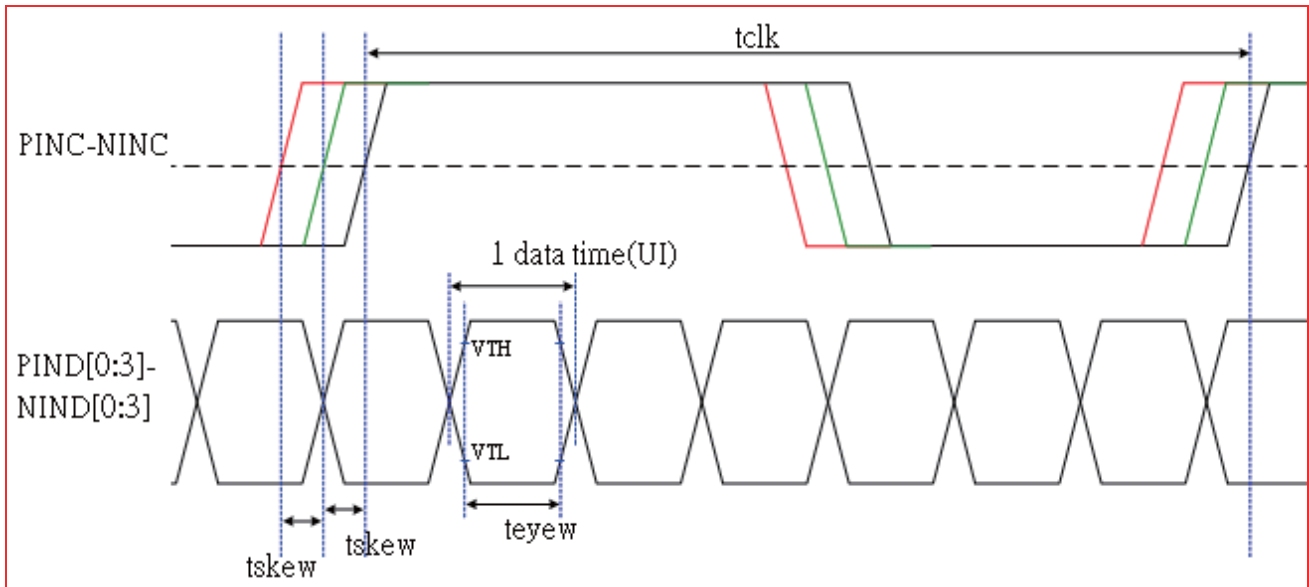
【Note1】 LVDS signal



N a t tag for customer, it could be adjusted by customer.

- 2) The voltage of these pins must be: $AGND < V14 < V13 < V12 < V11 < V10 < V9 < V8 < 0.6AVDD$;
- 0. $AVDD < V7 < V6 < V5 < V4 < V3 < V2 < V1 < AVDD \cdot 0.1$

【Note3】 The following conditions are based on operation frequency at 71.3MHz



reference voltage for customer. Customer should adjust V_{OM} voltage by Variable Resistor to make the flicker level be minimum.

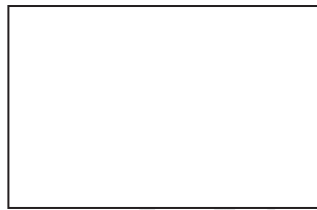
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I		Condition	Min	Typ.	Max.	Unit	Note
Gate on Current	IVGH	VGH = 22V	-	0.5	1	A	【Note1】
Gate off current	IVGL	VGL = -6	-	0.5	1	mA	【Note1】
Digital Current	IDV D	DV D = 1.3V	-	36	60	mA	【Note1】
Analogue Current	IAV D	AVD = 1.4V	-	3	60	A	【Note1】
Total Power Consumption	P		-	579	970	mW	【Note1】

【Note 1】 Typical: Inverter 25% duty pattern @67.3MHz
 Maximum: Under White pattern @67.3 Hz



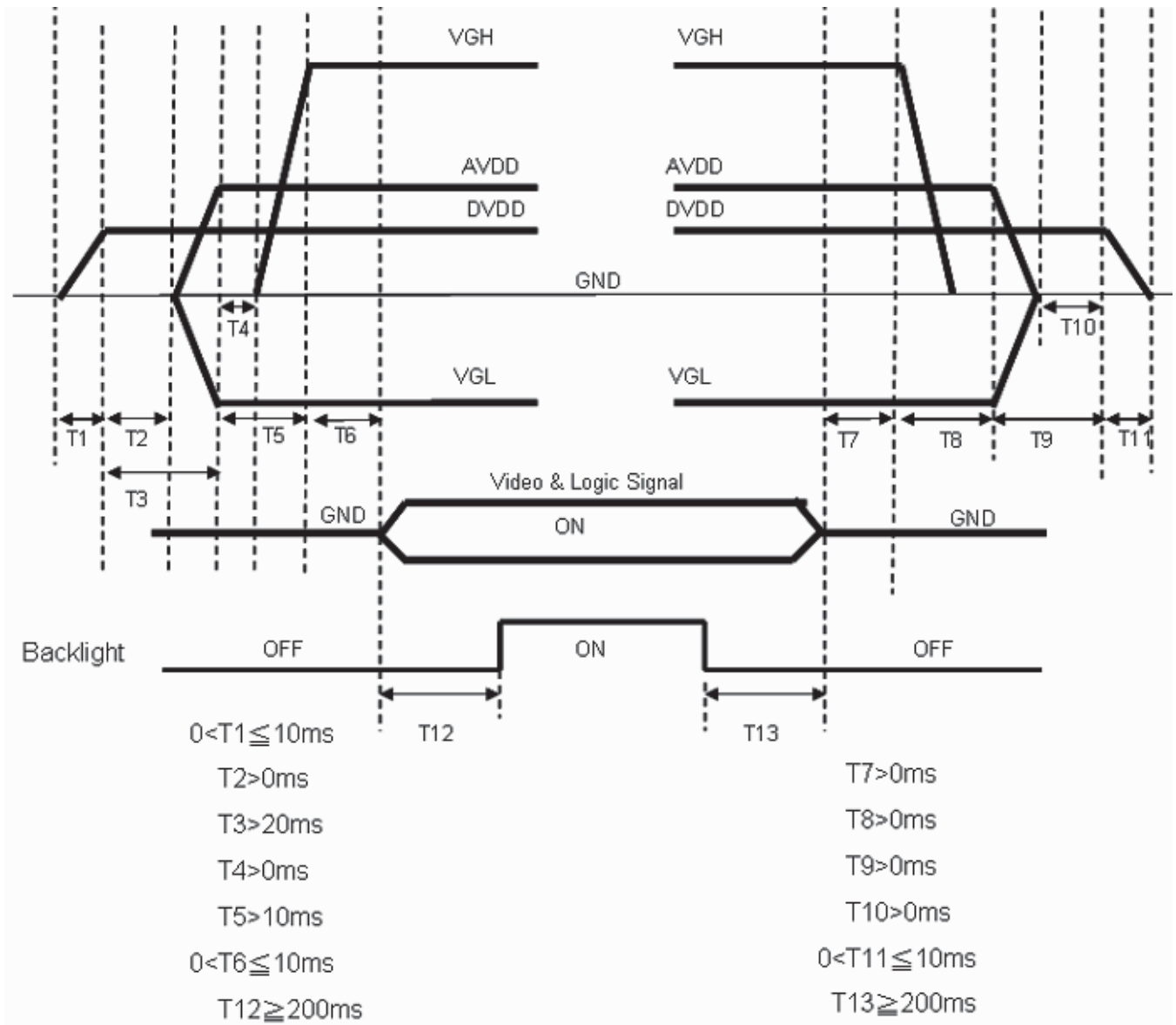
2-ray pattern



White Pattern

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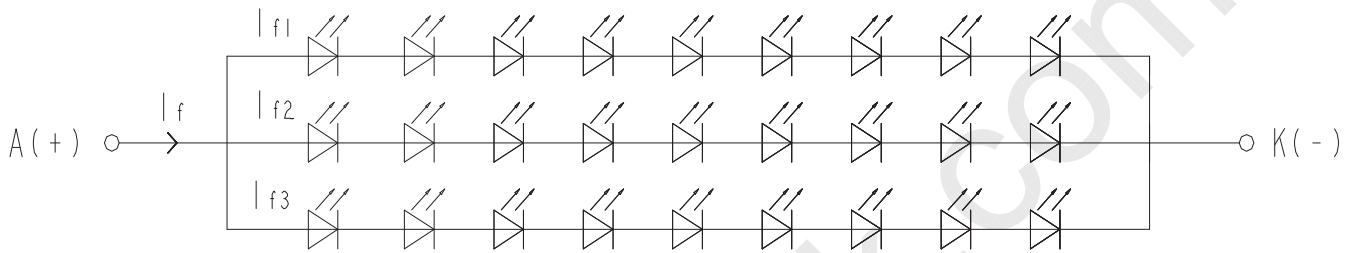
o D→ ide & Logic ignal→Ba klight
 Power Off Backlight→Vi eo & ogic Signal→ VGH VDD/VGL→DVDD



g

	O	O	IN	TY	MAX	UNI	NOTE
LED current	IL	$T_a = 25^\circ\text{C}$ (60mA/series)	-	180	--	mA	*1) *
LED voltage	VL	$T_a = 5^\circ\text{C}$ (60mA/series)	26.5	28.	31.05	V	*1) *2)
Power consumption	WL	$T = 25^\circ\text{C}$ (60mA/series)	--	.184	--	W	*1) *2) *3
LED Lifetime		$T_a = 60^\circ\text{C}$ $I_F = 0\text{m}$	--	20 00	--	Hr	*4)

Note1 LED Circuit Diagram



[Not 2] A : Anode(+), K : Cathode(-)

[Note3] Current limiting resistor is used to avoid the leakage current and brightness quality issue

[Note4] Definition of Led life time : Luminance < Initial luminance 70%

e

COLO	INPUT DATA	A							D																
		R						R1	RO	G7	G6	G5	G4	G3	G2	G1	0	B7	6	B5	B4	B3	B2	B1	B
		MSB						LSB	MSB							L	MS								LSB
B S C C LO	LACK	0	0		0	0	0			0	0			0	0		0	0		0	0			0	
	ED 25)		1	1	1	1		1	1	0	0		0	0	0	0	0		0		0	0		0	0
	REEN(55)	0	0	0	0	0	0					1		1	1			0	0	0	0				
	LUE 255)				0					0					0				1						1
	YAN	0	0		0	0	0			1	1	1			1	1	1			1	1	1			1
	M GE TA	1	1	1	1				1						0				1						1
	E L W		1	1	1	1	1	1	1		1	1	1	1		1	1	0	0		0	0	0	0	0
	WHI E	1	1		1	1	1	1		1	1	1	1		1	1	1	1		1	1	1	1		1
R D	RED(0			0					0						0			0						0	
	RED(1			0					1						0			0						0	
	RED()	0	0	0	0	0				0					0				0					0	
	R D 2 4)	1	1	1		1	1	1	0	0	0	0	0		0	0	0	0		0	0	0	0		0
	RE (5)	1		1	1	1				0					0				0						0
GR E	R E ()																								
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	GRE N(2)	0	0	0			0	0	0			0	0	0			0	0	0			0	0	0	
	G EE (5)	0		0	0	0	0			1	1				1	1				0	0				0
	R EN 255)	0	0	0			0	0	0			1	1	1			1	0	0			0	0	0	
B UE	LU																						0	0	0
	BLUE()	0	0		0	0	0	0		0	0	0	0		0	0	0	0		0	0	0	0		1
	BLU (2)	0	0	0	0	0	0	0		0	0	0	0		0	0	0	0		0	0	0	0		0
	B U (2 4			0		0	0	0		0	0	0			0	0	0			1	1	1			0
	B U (55	0	0	0	0	0	0	0		0	0	0	0		0	0	0	1		1	1	1	1		1

4. INTERFACE CONNECTION

4.1 CN1 (Input Signal)

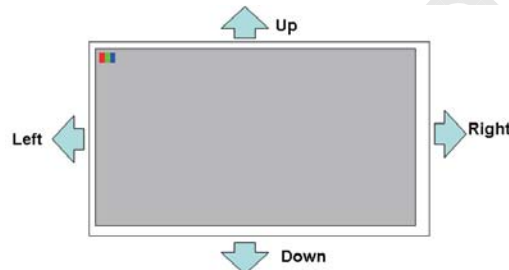
Connector : FH52-60S-0.5SH (HRS)

Pin NO.	Symbol	Description	Note
1	AGND	Analog ground	
2	AVDD	Analog power	
3	DVDD	Digital power	
4	GND	Digital ground	
5	NC	Not connect	
6	DVDD	Digital power	
7	GND	Digital ground	
8	V14	Gamma correction voltage reference	
9	V13	Gamma correction voltage reference	
10	V12	Gamma correction voltage reference	
11	V11	Gamma correction voltage reference	
12	V10	Gamma correction voltage reference	
13	V9	Gamma correction voltage reference	
14	V8	Gamma correction voltage reference	
15	GND	Digital ground	
16	DVDD_LVDS	LVDS power	
17	GND	Digital ground	
18	PIND3	Positive LVDS differential data input	
19	NIND3	Negative LVDS differential data input	
20	GND	Digital ground	
21	PINC	Positive LVDS differential clock input	
22	NINC	Negative LVDS differential clock input	
23	GND	Digital ground	
24	PIND2	Positive LVDS differential data input	
25	NIND2	Negative LVDS differential data input	
26	GND	Digital ground	
27	PIND1	Positive LVDS differential data input	
28	NIND1	Negative LVDS differential data input	
29	GND	Digital ground	
30	PIND0	Positive LVDS differential data input	
31	NIND0	Negative LVDS differential data input	
32	GND	Digital ground	
33	GND_LVDS	LVDS ground	
34	GRB	Global reset pin. Active low to enter reset state. Suggest to connecting with an RC reset circuit for stability. Normally pull high. (R=10K Ω , C=0.1 μ F)	
35	STBYB	Standby mode, normally pull high STBYB=" 1" , normal operation STBYB=" 0" , timing control, source driver will turn off, all output are high-Z	
36	SHLR	Left or right display control	Note 1
37	DVDD	Digital power	
38	UPDN	Up / down display control	Note 1
39	AGND	Analog ground	
40	AVDD	Analog power	
41	NC	Not connect	
42	DITH	Dithering function enable control. Normally pull low DITHER = "1" , Enable internal dithering function DITHER = "0" , Disable internal dithering function	Note 2
43	GND	Digital ground	
44	DVDD	Digital Power	
45	GND	Digital ground	
46	V7	Gamma correction voltage reference	
47	V6	Gamma correction voltage reference	
48	V5	Gamma correction voltage reference	

49	V4	Gamma correction voltage reference	
50	V3	Gamma correction voltage reference	
51	V2	Gamma correction voltage reference	
52	V1	Gamma correction voltage reference	
53	GND	Digital ground	
54	DVDD	Digital power	
55	SELB	6bit/8bit mode select, SELB = "0", LVDS input data is 8bits SELB = "1", LVDS input data is 6bits	Note 2
56	VGH	Positive power for TFT	
57	DVDD	Digital power for Gate IC	
58	VGL	Negative power for TFT	
59	GND	Digital ground for Gate IC	
60	NC	Not connect	

Note 1 : UPDN and SHLR control function

SHLR	UPDN	Data shifting
DVDD	GND	Left→Right , Up→Down(default)
GND	GND	Right→Left , Up→Down
DVDD	DVDD	Left→Right , Down→Up
GND	DVDD	Right→Left , Down→Up



Note 2: if LVDS input data is 6bits, SELB must be set to High
if LVDS input data is 8bits, SELB must be set to Low

DITH and SELB control function

DITH	SELB	FUNCTION
0	1	Colors (262K)
0	0	Colors (262K)
1	1	Colors (262K)
1	0	16.7M (6bit+2bit HiFRC)

4.2 CN2 (backlight)

PIN NO	SYMBOL	FUNCTION
1	A	Anode
2	K	Cathode

Note :

Input connector : BHSR-02VS-1(JST)

Outlet connector: SM02B-BHSS-1(JST)

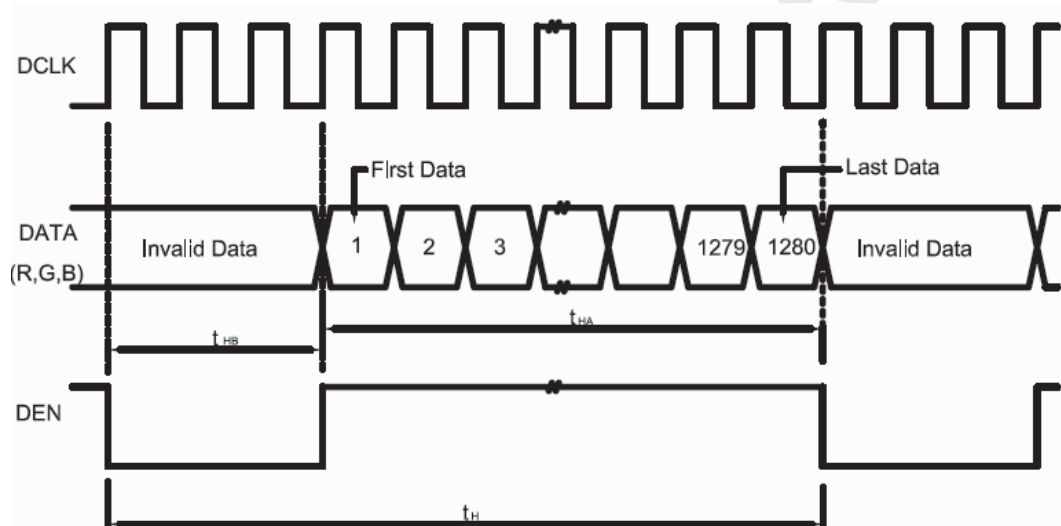
5. INPUT SIGNAL(DE ONLY MODE)

5.1 Timing Specification

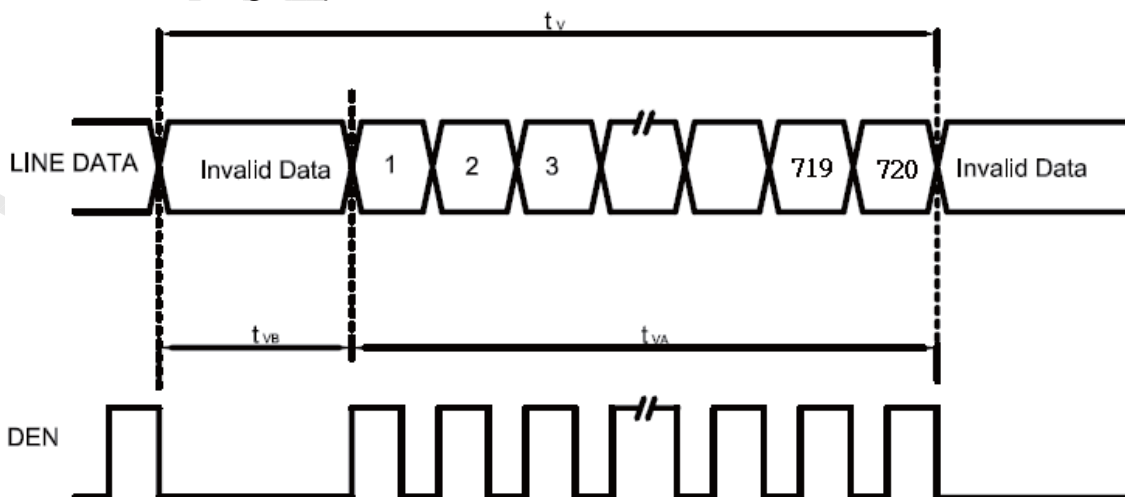
Item			Symbol	Min.	Typ.	Max.	Unit	
LVDS input signal sequence	CLK Frequency		1/tclk	63.5	67.3	71.3	MHz	
LCD input signal sequence (Input LVDS Transmitter)	DENA	Horizontal	Horizontal total Time	t_H	1450	1480	1500	tCLK
			Horizontal effective Time	t_{HA}	1280			tCLK
			Horizontal Blank Time	t_{HB}	170	200	220	tCLK
	Vertical	Vertical total Time	t_V	730	758	792	t_H	
		Vertical effective Time	t_{VA}	720			t_H	
		Vertical Blank Time	t_{VB}	10	38	72	t_H	

5.2 Timing sequence(Timing chart)

5.2.1 Horizontal Timing Sequence

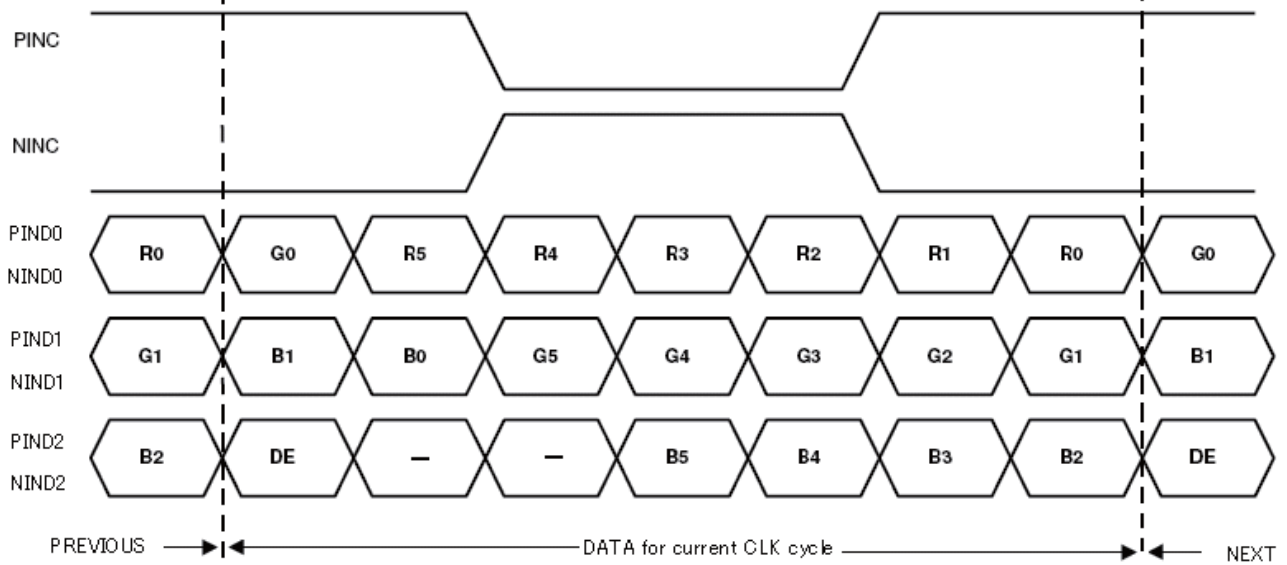


5.2.2 Vertical Timing Sequence

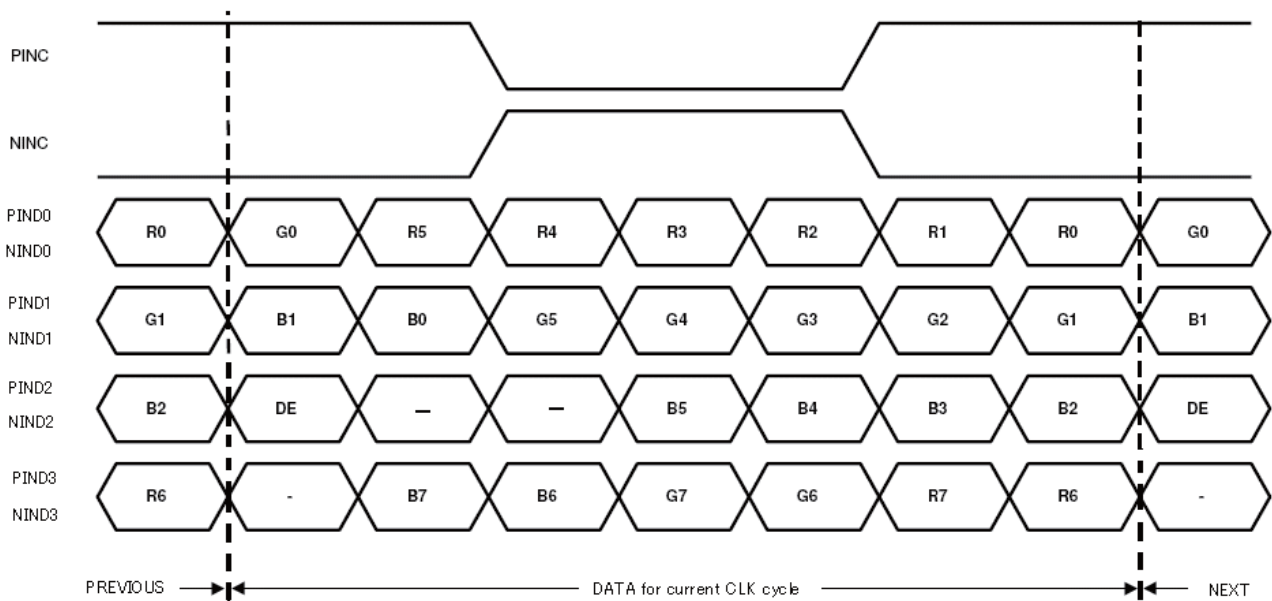


5.2.3 LVDS Input Data mapping

6 Bit LVDS input



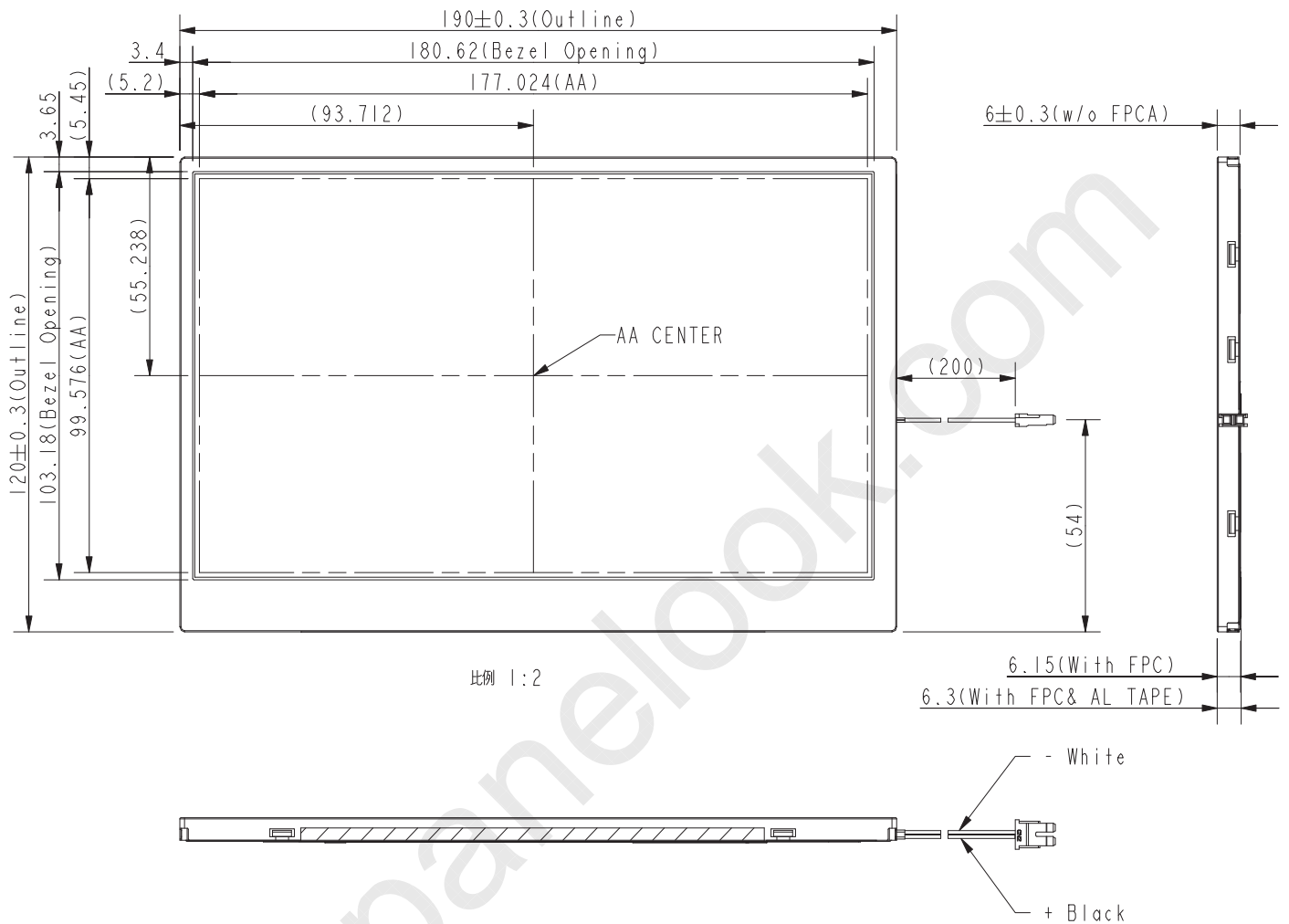
8 Bit LVDS input



6. MECHANICAL DIMENSION

6.1 Front Side

[Unit : mm]

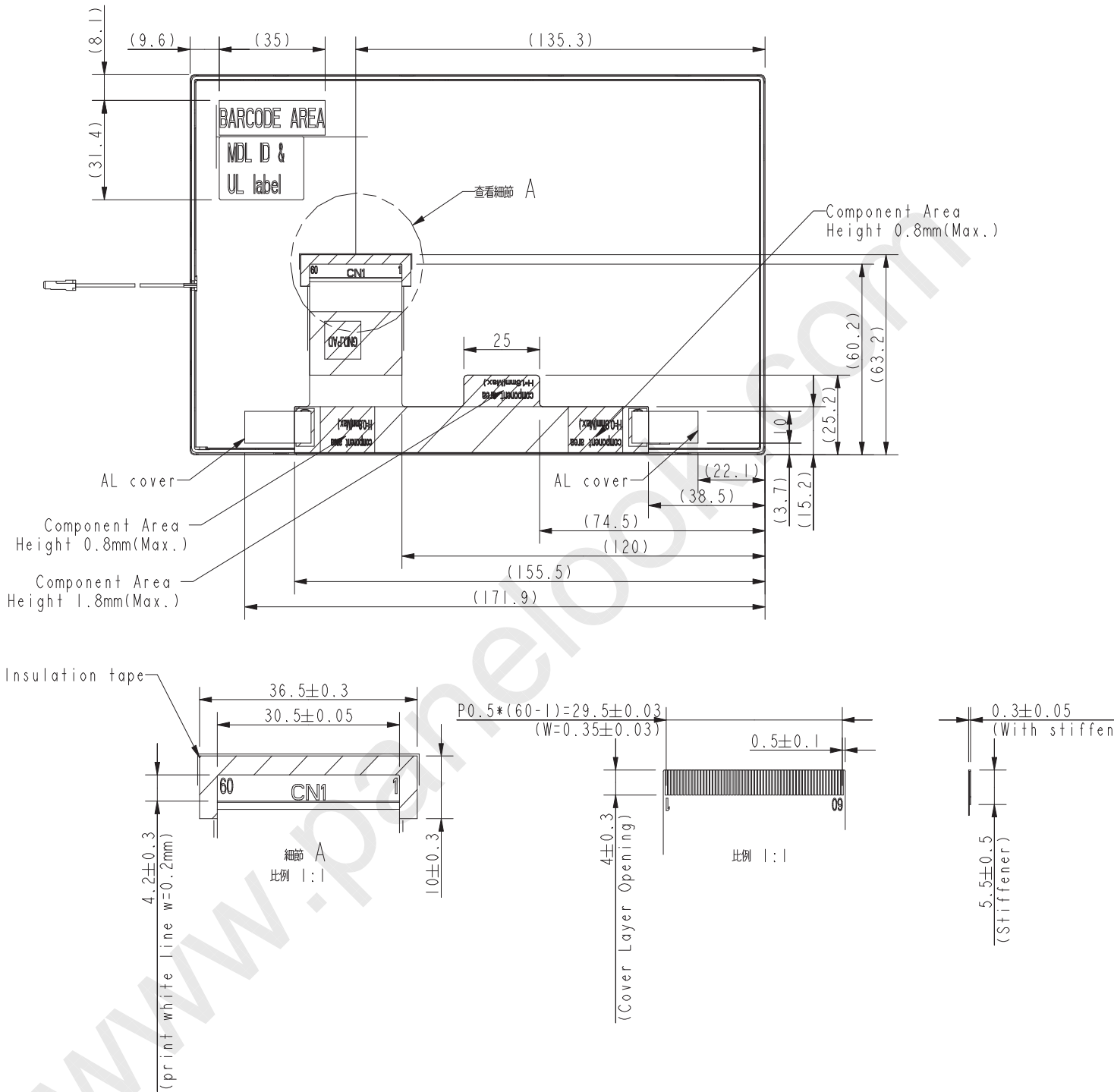


Note :

- 1.General tolerance ±0.3mm
- 2.CN1 suggested connector(60pin) : FH52-60S-0.5SH (HRS) or equivalent.

6.2 Rear Side

[Unit : mm]

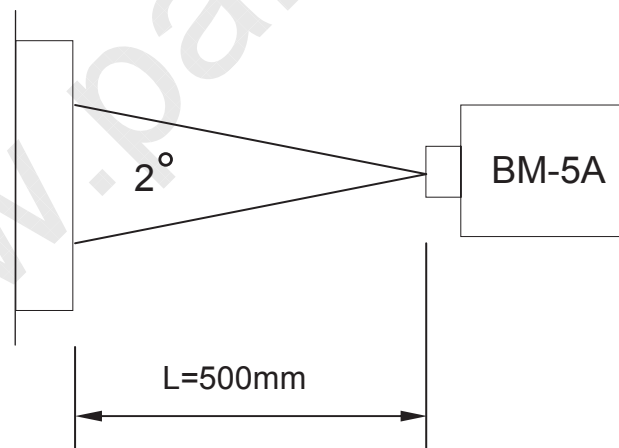


7. OPTICAL CHARACTERISTICS

$T_a = 25^\circ\text{C}$, $V_{CC} = 3.3\text{V}$

ITEM	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT	NOTE	
Contrast Ratio	CR	Point-5	600	900		--	1, 2, 3	
Luminance(CEN)	Lw	Point-5	400	500		cd/m ²	1, 3	
Luminance Uniformity	ΔL		70	80		%	1, 3	
Response Time (White - Black)	Tr +Tf	Point-5	-	25	40	ms	1, 3, 5	
NTSC		-	Point-5	60	70		%	1, 3
Viewing Angle	Horizontal	Left (ϕ)	CR \geq 10 Point-5	75	85		1, 3	
		Right (ϕ)		75	85		1, 3	
	Vertical	Up (θ)		75	85		1, 2, 4	
		Down (θ)		75	85		1, 2, 4	
Color Coordinate	White	Wx Wy	Point-5	0.267 0.284	0.307 0.324	0.347 0.364	1, 3	
	Red	Rx Ry		(0.600) (0.307)	(0.640) (0.347)	(0.680) (0.387)		
	Green	Gx Gy		(0.280) (0.595)	(0.320) (0.635)	(0.360) (0.675)		
	Blue	Bx By		(0.111) (0.039)	(0.151) (0.079)	(0.191) (0.119)		

【Note 1】 Measure condition : $25^\circ\text{C} \pm 2^\circ\text{C}$, $60 \pm 10\% \text{RH}$, ≤ 1 Lux in the dark room. BM-5A (TOPCON) , viewing angle 2° , $I_L = 180 \text{ mA}$ (Backlight current) , measurement after lighting on 10 mins.



【Note 2】 Definition of contrast ratio :

$$\text{Contrast Ratio (CR)} = (\text{White}) \text{ Luminance of ON} \div (\text{Black}) \text{ Luminance of OFF}$$

【Note 3】 Definition of luminance : Measure white luminance on the point 5 as figure.7-1

Definition of Luminance Uniformity: Measure white luminance on the point1~9 as figure.7-1

$$\Delta L = [L(\text{MIN})/L(\text{MAX})] \times 100$$

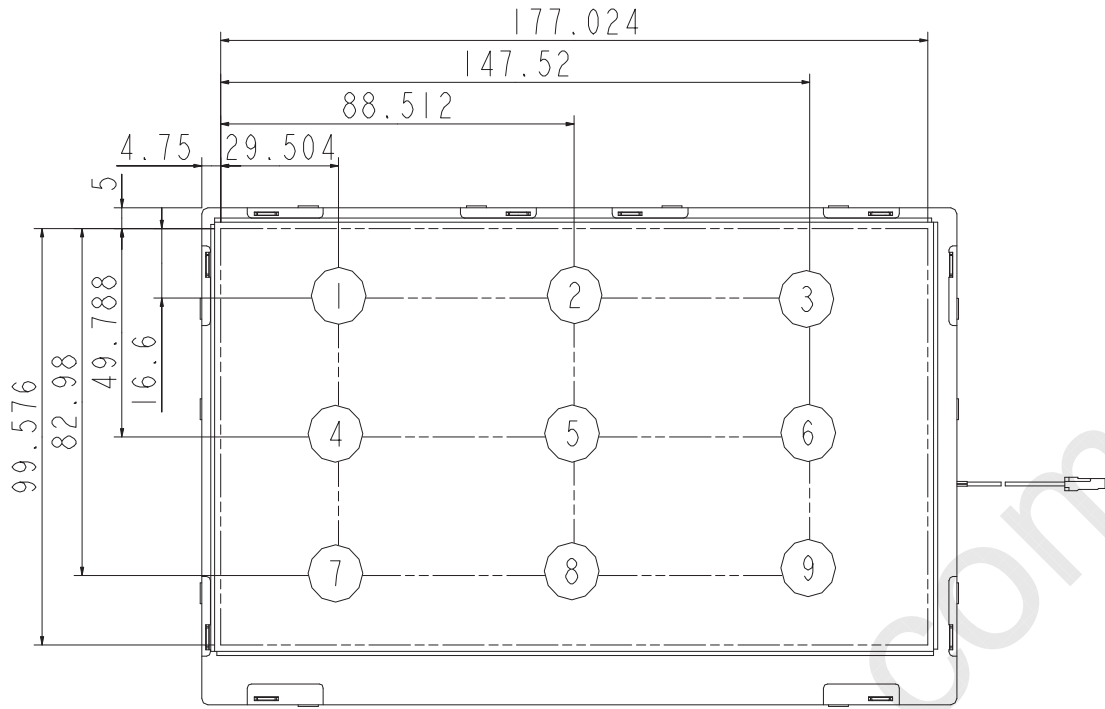


Fig.7-1 Measuring point

Note 4: Definition of Viewing Angle(θ, ψ), refer to Fig.7-2 as below :

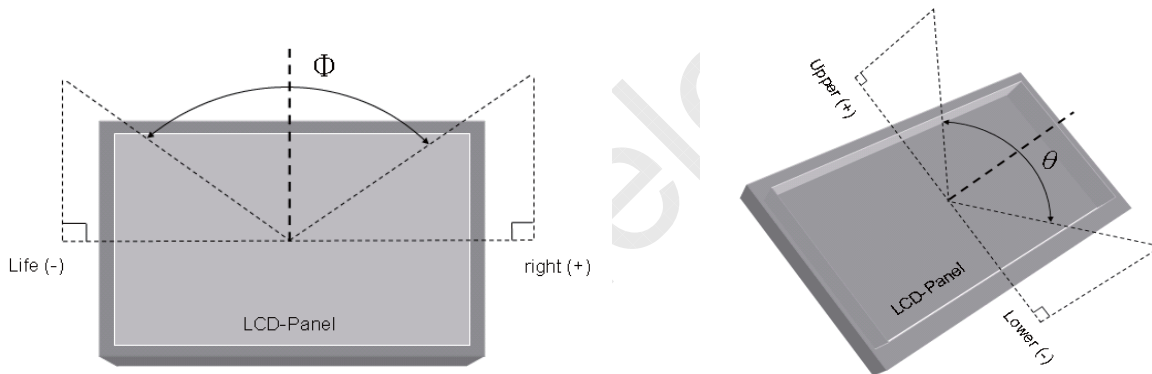


Fig.7-2 Definition of Viewing Angle

Note5: Definition of Response Time.(White-Black)

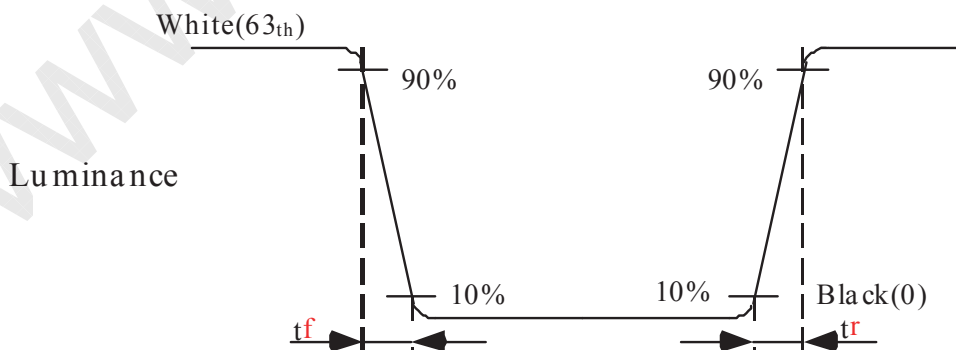


Fig.7-3 Definition of Response Time(White-Black)

8. RELIABILITY TEST

8.1. Temperature and humidity

TEST ITEMS	CONDITIONS	NOTE
High Temperature Operation	70°C ;240hrs	
High Temperature Storage	80°C, 240hrs	
High Temperature High Humidity Operation	60°C, 90%RH, 240Hrs (No condensation)	
Low Temperature Operation	-20°C, 240hrs	
Low Temperature Storage	-30°C, 240hrs	
Thermal Shock	-20°C(0.5hr) <-> 70°C(0.5hr), 200 cycles	
Image Sticking	25°C ; 2hrs	Note 1

【Note 1】 :

Condition of Image Sticking test : 25 °C± 2 °C

Operation with test pattern sustained for 2 hrs, then change to gray pattern immediately.

After 5min, the mura must be disappeared completely .

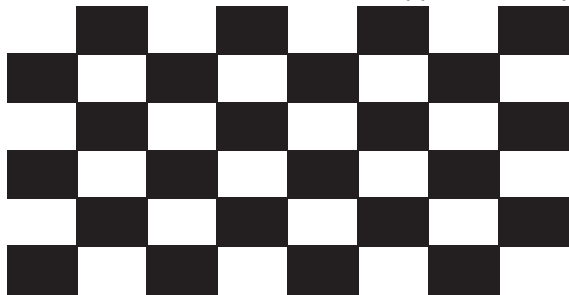


Image sticking pattern



mid-gray pattern

8.2. Shock and Vibration

TEST ITEMS	CONDITIONS
Shock (Non-operation)	<ul style="list-style-type: none"> ● 100G, 6ms, ● +X,+Y,+Z , each axis 3 times
Vibration (Non-operation)	<ul style="list-style-type: none"> ● Frequency : 8~33.3Hz ● Stroke : 1.3 mm ● Sweep : 2.9G,33.3~400Hz ● Vibration : sin wave, per axis ● (both X,Z axis: 2hrs ,Y axis: 4hrs) ● Cycle time: 15 min.

8.3 Electrostatic Discharge

TEST ITEM	CONDITIONS
ESD	[MM] 200pF, 0Ω, ±200V, once for each terminal [HM] 150pF, 330Ω, ±8 & 15kV, 25 times/point, 4points/panel(Air mode) [HM] 150pF, 330Ω, ±8 & 15kV,25 times/point(Contact mode)

8.4 Judgment Standard

The Judgment of the above test should be made as follow:

Pass: Normal display image with no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, Function NG, or line defects.

9. WARRANTY

9.1 The period is within 12 months since the date of shipping out under normal using and storage conditions.

9.2 The warranty will be avoided in case of defect induced by customer.