COCKPIT BOTTOM CROSS RAIL
(B1 & B2)

STEEL - RHS
1"x1", 16swg

McSORLEY 7+442E

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

WEIGHT:
THE INFORMATION CONTAINED IN THIS DRAWING IS NOT INTENDED FOR USE IN THE CONSTRUCTION OR MANUFACTURE OF PARTS. THE INFORMATION IS PROVIDED WITHOUT WARRANTY FOR EDUCATIONAL REFERENCE ONLY.

FOR EDUCATIONAL USE ONLY

SHEET 1 OF 1
NOTE: EDGE LENGTH, NOT OVERALL

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

MATERIAL:
DO NOT SCALE DRAWING

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FOR EDUCATIONAL USE ONLY
McSorley 7+442E

Front End
Left Side Member (LA)

Material: Steel - RHS
1"x1", 16swg

Dimensions are in inches
Tolerances:
Fractional ± 1/32
Angular ± 1°
Two Place Decimal ± .03
Three Place Decimal ± .010

Scale: 1:1

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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Dimensions are in inches

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FRONT END TOP CROSS RAIL (LC)

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

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FRONT END TOP CROSS RAIL (LC)

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Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

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Dimensions are in inches

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FRONT END TOP CROSS RAIL (LC)

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FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
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Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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McSORLEY 7+442E
FRONT END TOP CROSS RAIL (LC)

Material: STEEL - RHS
1"x1", 16swg

Dimensions are in inches

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DIMENSIONS ARE IN INCHES
FRACTIONAL 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

MATERIAL
STEEL - RHS
1"x1", 16swg

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DRAWING IS NOT INTENDED FOR USE IN
THE CONSTRUCTION OR MANUFACTURE
OF PARTS. THE INFORMATION IS PROVIDED
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McSORLEY 7+442E
CENTER UPRIGHT (H)

WEIGHT

FOR EDUCATIONAL USE ONLY
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DRAWING IS NOT INTENDED FOR USE IN
THE CONSTRUCTION OR MANUFACTURE
OF PARTS. THE INFORMATION IS PROVIDED
WITHOUT WARRANTY FOR EDUCATIONAL
REFERENCE ONLY.
McSORLEY 7+442E
REAR BULKHEAD
SIDE MEMBER
(K1 & K2)

MATERIAL:
STEEL - RHS
1"x1", 16swg

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1'
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

FOR EDUCATIONAL USE ONLY
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WEIGHT:

FOR EDUCATIONAL USE ONLY
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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1'
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

WEIGHT:

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McSORLEY 7+442E

REAR BULKHEAD TO PCROSS RAIL SUPPORT (K3 & K4)

DIMENSIONS ARE IN INCHES
TOLERANCES:
- FRACTIONAL ± 1/32
- ANGULAR ± 1°
- TWO PLACE DECIMAL ± .03
- THREE PLACE DECIMAL ± .010

MATERIAL:
STEEL - RHS
1"x1", 16swg

WEIGHT:

FOR EDUCATIONAL USE ONLY
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REAR BULKHEAD UPRIGHT SUPPORT (M1 & M2)

McSORLEY 7+442E

MATERIAL:
STEEL - RHS
1"x1", 16swg

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL 1/32
ANGULAR ± .3°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

WEIGHT:
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DO NOT SCALE DRAWING

FOR EDUCATIONAL USE ONLY

SCALE: 1:1

REV. M

SHEET 1 OF 1
FRONT BULKHEAD TO TOP CROSS RAIL (Q)

DIMENSIONS ARE IN INCHES.

TOLERANCES:

- FRACTIONAL ± 1/32
- ANGULAR ± 1°
- TWO PLACE DECIMAL ± .03
- THREE PLACE DECIMAL ± .010

WEIGHT:

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McSORLEY 7+442E

FOR EDUCATIONAL USE ONLY
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NOTE: FRONT ASSEMBLY AND BOTTOM RAILS HIDDEN FOR CLARITY.

ISOMETRIC VIEW: NOT TO SCALE
REAR END BOTTOM SIDE RAIL (RU1 & RU2)

McSORLEY 7442E

DIMENSIONS ARE IN INCHES

TOLERANCES:
- FRACTIONAL ± 1/32
- ANGULAR ± 1°
- TWO PLACE DECIMAL ± .03
- THREE PLACE DECIMAL ± .010

MATERIAL: STEEL - RHS
1"x1", 16swg

WEIGHT:

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REAR END BOTTOM OUTER CROSS RAIL

McSORLEY 7+442E

MATERIAL
STEEL - RHS
1"x1", 16swg

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

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REAR END BOTTOM INNER CROSS RAIL

McSORLEY 7+442E

DIMENSIONS ARE IN INCHES

TOLERANCES

FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

MATERIAL

STEEL - RHS
1"x1", 16swg

DO NOT SCALE DRAWING

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WEIGHT:

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McSORLEY 7+442E
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 3°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

MATериал:
STEEL - RHS
3/4" x 3/4", 16swg

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REAR BULKHEAD
TO P PLATE MEMBER

McSORLEY 7+442E

FOR EDUCATIONAL USE ONLY

rearPlateMember

WEIGHT:

 REV.

SHEET 1 OF
DIMENSIONS ARE IN INCHES
TOLERANCES
FRACTIONAL  1/32
ANGULAR  1°
TWO PLACE DECIMAL .03
THREE PLACE DECIMAL .010

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McSORLEY 7+442E
REAR BULKHEAD
TOP PLATE ASSEMBLY

WEIGHT:
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DO NOT SCALE DRAWING
SIZE
REV.
A
rearPlateAssembly
SHEET 1 OF 1
SCALE 1:1
REAR END LEFT SIDE DIAGONAL SUPPORT MEMBER (W1)

MATERIAL:
STEEL - RHS
3/4" X 3/4", 16swg

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

WEIGHT:
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FOR EDUCATIONAL USE ONLY

McSORLEY 7+442E
McSorley 7+442E
REAR END RIGHT SIDE
DIAGONAL SUPPORT MEMBER (W2)

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

MATERIAL:
STEEL - RHS
3/4" X 3/4", 16swg

WEIGHT:
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McSORLEY 7+442E

REAR END
TOP TUBE

STEEL - TUBE

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± 0.03
THREE PLACE DECIMAL ± 0.01

WEIGHT:

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DO NOT SCALE DRAWING

Sheet 1 of 1

Scale 1:8

WGT:

REV.
NOTE: OVERALL LENGTH = 18.9 [480]

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

WEIGHT:

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FOR EDUCATIONAL USE ONLY

McSORLEY 7+442E
REAR END DIAGONAL BODY PANEL SUPPORT (X1 & X2)
REAR BULKEAD PLATE ASSEMBLY

NOTE: ALL ASSEMBLED PARTS FORWARD OF "B1" AND "O" HIDDEN FOR CLARITY.

McSORLEY 7+442E
REAR END LAYOUT

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL \( \pm \frac{1}{32} \)
ANGULAR \( \pm 1^\circ \)
TWO PLACE DECIMAL \( \pm .03 \)
THREE PLACE DECIMAL \( \pm .010 \)

MATERIAL:
DO NOT SCALE DRAWING

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Scale: 1:8
Weight:
Sheet of 1

Chassis
REAR BULHEAD LEFT SIDE DIAGONAL SUPPORT MEMBER (O1)

McSORLEY 7+442E

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL 1/32
ANGULAR & 1°
TWO PLACE DECIMAL .03
THREE PLACE DECIMAL .010

MATERIAL:
STEEL - RHS 1"X1", 16sgw

DO NOT SCALE DRAWING

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ENGINE MOUNT
BOTTOM INSIDE RAIL
(G1 & G2)

MC SORLEY 7+4

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR ± 1°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010

MATERIAL:
STEEL - RHS
1"x1", 16swg

DO NOT SCALE DRAWING

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FOR EDUCATIONAL USE ONLY

WEIGHT:

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